



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

648.4708

Job Sheet 211790



Part No: 648.4708

Job Qty: 2 pcs

Part Name: SWA6A Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/27/20

Job Tracking No:

Due Date: 8/24/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG O&OPM-SWA6A Rev. H IPP REV:A 2020.05.04 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		8/24/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S291158



Part: 648.4708

Job No: 211790

Serial No/Batch: S291158

Revision: H

Inspector:

Exp Date:

Instructions:

Date: 07/30/20

DAS
28
9-89

2007-30

Plex 7/27/20 10:41 AM Dart.lajeunesse.marie

					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120 QC 4	2 pcs ✓	8/24/20	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80 ✓	JUL 31 2020 DAS 80 9-89
					QC 4 - 85	
130 Packaging 3-1 - Stock - B4B	2 pcs	8/24/20	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	JUL 31 2020 DAS 80 9-89
					Packaging 3 - 4 - B4B	GAI 75
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAS 21 9-89
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	JUL 31 2020
135 DC - 1 - B4B	2 pcs	8/24/20	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	DAS 21 9-89
140 QC 21 - SA	2 pcs	8/24/20	0.00 0.00		QC 21 - SA - 21	JUL 31 2020

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

Part Op 110 - Packaging 1 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - (Identify as per dwg & Stock Location: _____)
 135 - Document Control) Photocopy blue file O&OPM-SWA6A Rev.2
 140 - (QC21- Final Inspection - Work Order Release)

016706

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
01121-724AM	2 Conductor 14 AWG,	12 ft (6 ea)	110-Packaging 1 - Pick Kit	5177415
01121-734A5	3 Conductor 14 AWG,	12 ft (6 ea)	110-Packaging 1 - Pick Kit	5177416
188-FPSS-1032-1/2	Set Screw	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5253108
188-FPSS-1032-1/4	Set Screw	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5293466
188-FPSS-1032-3/8	Set Screw	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5037669
188-FPSS-1032-5/8	Set Screw	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5037083
188-FSCS-1032-5/8	Set Screw	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5293415(x14) 5255284(x1)
600.1319	Up Decal	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5273246
SWA6A-1100	Upper Bearing	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233464
SWA6A-1200	Lower DU Bearing	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5243413
SWA6A-1300	Lower Thrust Bearing	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5243409
SWA6A-1400	Circlip Internal	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5288808
SWA6A-1900	1/4" Female Spade Connector	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5262476(x16) 5280975(x8)
SWA6A-2000	1/8" Female Spade Connector	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093722(x4) 5089127(x7)
SWA6A-400	Thrust Washer	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5194935

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	01121-724AM	12	180	0
	01121-734A5	12	74	0
	188-FPSS-1032-1/2	2	51	0
	188-FPSS-1032-1/4	2	59	0
	188-FPSS-1032-3/8	2	65	0
	188-FPSS-1032-5/8	2	274	0
	188-FSCS-1032-5/8	24	100	0
	600.1319	2	164	0
	SWA6A-1100	2	9	0
	SWA6A-1200	2	11	0
	SWA6A-1300	2	14	0
	SWA6A-1400	2	18	0
	SWA6A-1900	24	145	0
	SWA6A-2000	8	354	0
	SWA6A-400	2	30	0

Part Specifications

Specifications could not be found.

Plex 7/27/20 10:41 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					